

Date: Tuesday, 10/17/2006 3:20:38 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER LATCH
Job Number	: 29058		
Estimate Number	: 10932		
P.O. Number	: N/A	Part Number	: D22049
This Issue	: 10/17/2006 S.O. No. : N/A	Drawing Number	: D2204 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: <u>KA 061017</u>	Due Date	: 11/15/2006 Qty: 50 Um: Each
Checked & Approved By	: <u>KA 061017</u>		
Comment	: Est. E0206.11 Added finish RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O 2267

Make per Dwg D2204

Possible supplier: Accurate Rubber P/N: 286750017

Material release note required

4 261018 50

2.0	286750017	RUBBER LATCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Rubber Latches

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

261025 50

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

261025 50
 QSP09

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr sharp edges of steel brackets

SAD 261025 50

51

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06/11/23	6.1	ADD. QC.3 Inspection - chemical coat as per Q51005.4.1 (permanent change)		06.12.04 06/11/23			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/11/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: RUBBER LATCH

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

FC 061122 90

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST372

DB 06/11/23

50

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

206/11/23

Job Completion



W 06.11.23

QC 3 ~~Inspect Powder Coat~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

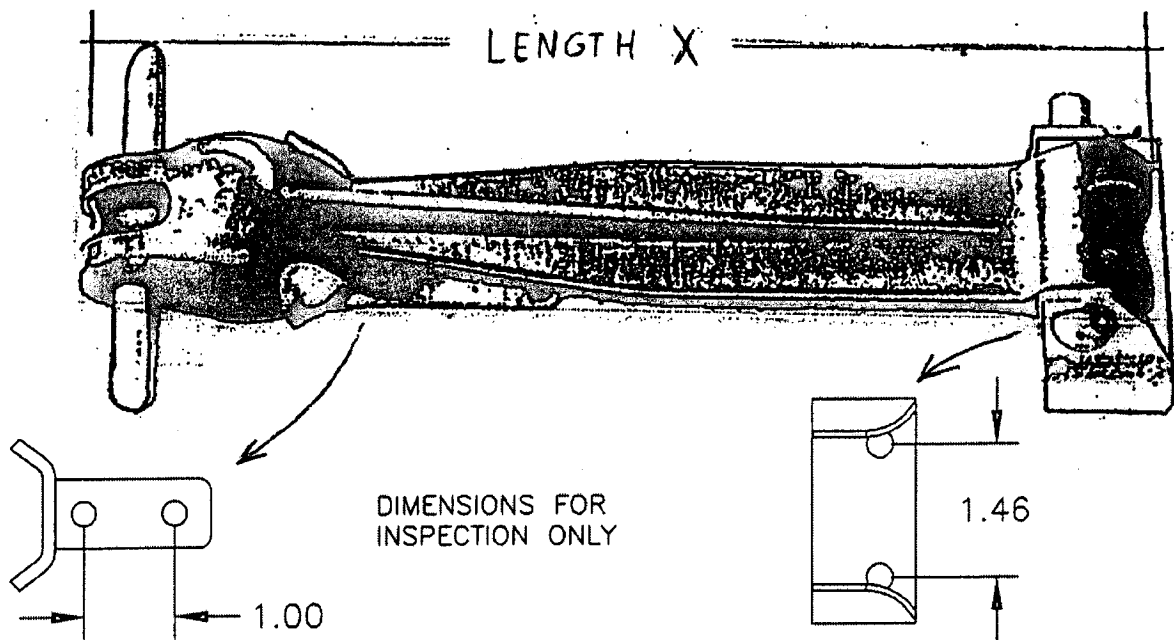


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>KE</i>	DRAWING NO. D2204	REV. B SHEET 1 OF 1
DATE 98.12.15		TITLE LATCH, RUBBER	SCALE NTS
A	93.11.15	NEW ISSUE	
B	98.12.15	UPDATED PICTURE, ADD VENDOR P/N	

RELEASED
48.12.16 *KE*

UNDER REVIEW
OK # 01.05.17

SPECIFICATION CONTROL DRAWING



D2204-X RUBBER LATCH WITH BRACKETS

LENGTH

EG: 9" LONG: D2204-9
5" LONG: D2204-5

POSSIBLE SUPPLIERS:
ACCURATE RUBBER,

P/N 286750017 FOR 9" LATCH ASSEMBLY
P/N 286750010 FOR 9" RUBBER ONLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *29058*



511 12771 No.
Nist Richmond,
Can Canada V
Tele Tel : (604)
Fax Fax : (604)

CERTIFICATE OF COMPLIANCE

Date : 19/10/2006

Customer : DART AREOSPACE

Customer P.O. # : P2267

ACR W.O. # : 122884

Item # : 286750017

Item Description: HOOD HOOKS

ACR Compound : N/A

Date Shipped: 19/10/2006

This Certifies that to the best of our knowledge the material delivered under this contact is in accordance with the terms of the contract, and with ACR Group quality standards.

A handwritten signature in black ink, appearing to read "Andy Huang", is written over a horizontal line.

(ACR GROUP INC. REPRESENTATIVE)